



Q. uick Start Guide: Explanation of the LED Codes on a Q.series Controller

Q.gate

Blue LED

On – No connection to the Q.gate.

Flashing – If a connection is opened, it will start to flash. If 2 connections, it will flash 2 times, etc.

Red LED

On – No errors.

Flashing – Displays the number of errors in the system.

Q.pac

Green LED

On – No connection to the Q.pac.

Flashing – If a connection is opened, it will start to flash. If 2 connections, it will flash 2 times, etc.

Red LED

On – No errors.

Flashing – Displays the number of errors in the system.

Q.station

No Error

Blue LED: On.

Orange LED: Off.

Storing to External Memory

Blue LED: Flashes quickly; the external memory can be removed when the flashing stops.

Error

Blue LED: Permanently on.

Orange LED: Flashes; one flash for each case.

Firmware Error

Blue LED: Off, the FPGA cannot start the firmware.

Orange LED: On, the firmware could not be loaded.

Solution: Try restarting the hardware, if this doesn't help, please contact support for reset procedure.

Contact us today if you have any further questions!